

SCHEDULING FOR INTEGRATED CAPACITY AND INVENTORY PLANNING

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ABSTRACT

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A schedule for a complex activity is obtained by a 10 scheduling system using a method of constraint-based A predetermined initial schedule is iterative repair. iteratively repaired, repairs being made during each iteration only to portions of the schedule that produce a constraint violation, until an acceptable schedule is Since repairs are made to the schedule only to 15 obtained. repair violated constraints, rather than to the entire schedule, schedule perturbations are minimized, thereby reducing problems with the dynamic performance of the scheduling system and minimizing disruption to the smooth 20 operation of the activity. All constraints scheduling activity can be evaluated simultaneously to produce a solution that is near optimal with respect to all constraints. In particular, consumable resource constraints can be evaluated simultaneously with other constraints such 25 as, for example, reusable resource constraints, temporal constraints, state constraints, milestone constraints and The scheduling system of preemptive constraints. invention is much quicker than bread use, for example, constructive scheduling. The The system can modify add, delete or 30 also be easily modified to constraints. Because of the minimization of schedule perturbation, coupling of all constraints, operation, n ease of modification, the scheduling system of particularly useful for scheduling invention is 35 applications that require frequent and rapid rescheduling.

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